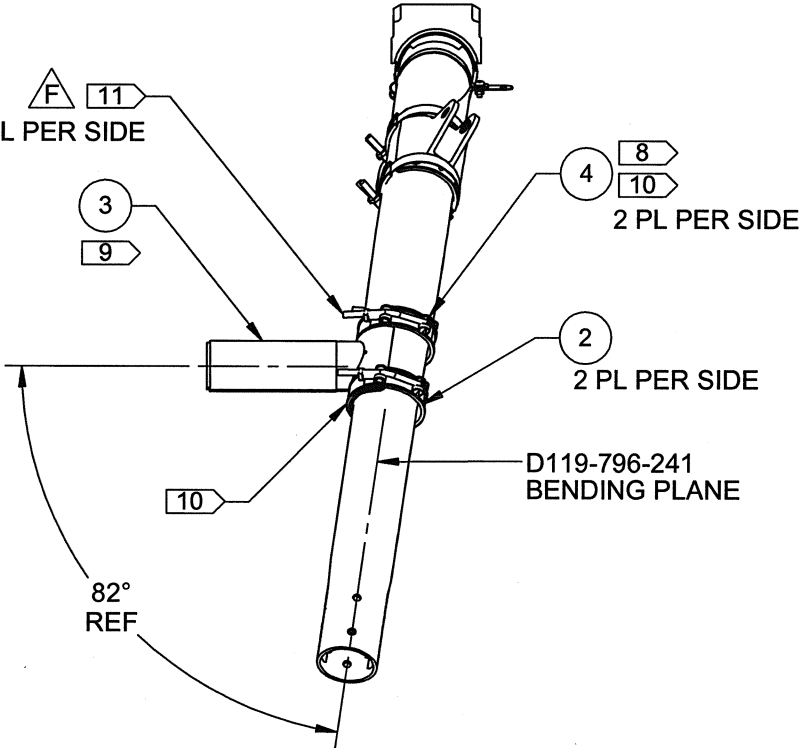
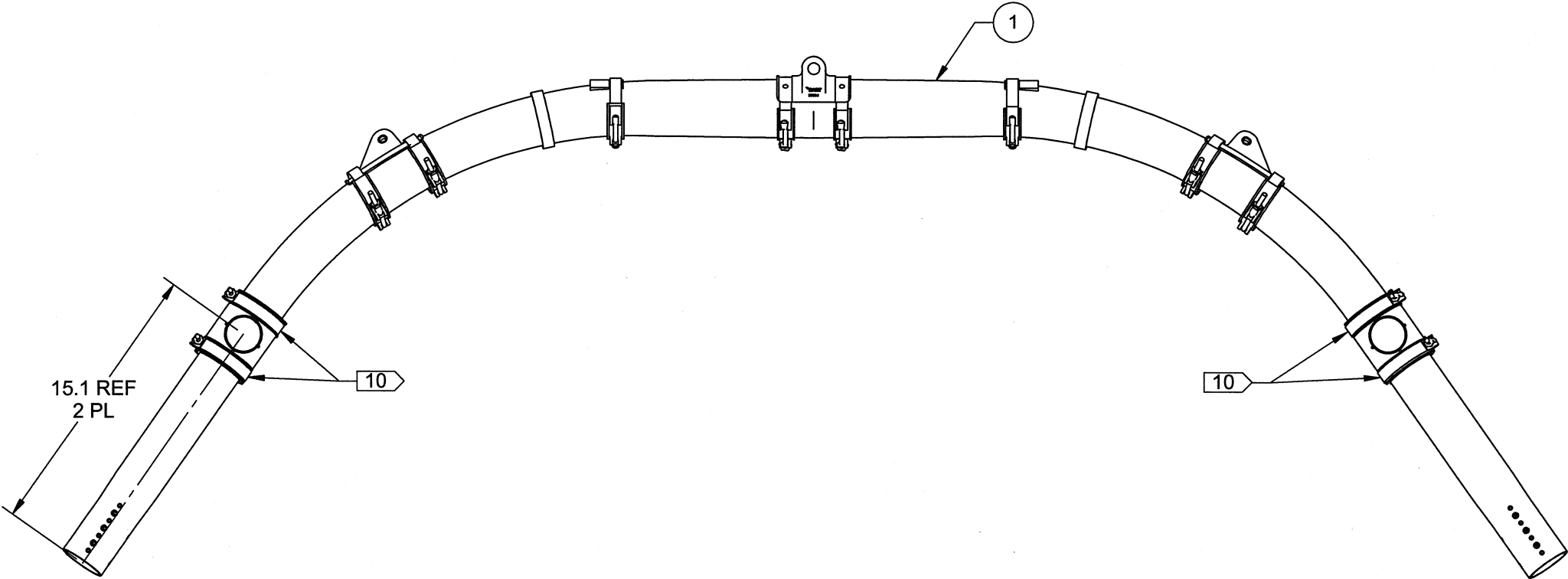


ITEM	QTY -251	P/N	DESCRIPTION
	X	D119-796-251	XTUBE ASSY (AW119 MKII AFT)
1	1	D119-796-241	XTUBE ASSY (AW119 MKII AFT)
2	4	D5123-3	CUSHION
3	2	D5149-043	AFT STEP ASSY
4	4	MS21920-25	CLAMP



D119-796-251 XTUBE ASSY (AW119 MKII AFT)

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
  - 7) WEIGHT: 29.9 lbs
  - 8) TORQUE MS21920-25 CLAMPS TO 50 IN-LBS MAX
  - 9) LOCATE STEP USING POST FITTING ON CROSSTUBE
  - 10) POSITION MS21920 CLAMPS SECURING THE STEPS AS SHOWN.  
THE THREADED PORTION OF THE CLAMP MUST FACE THE SAME DIRECTION AS THE STEP
  - 11) TRIM THE THREADED PORTION OF THE CLAMP ALLOWING 1.5 - 4 THREADS IN SAFETY.  
BREAK SHARP EDGE 0.06 MAX.

RELEASED  
2019 MAY 07  
EN 19-703

APPROVED

F	ADD NOTE 11 (CAR18-280)	MW	19.04.05
E	MODIFY CLAMP ORIENTATION, ADD NOTE 10, REMOVED SECTION A-A (PAR16-527)	ML	17.02.10
D	D5123-3 WAS D5123-9, MS21920-25 WAS -26, ADDED SECTION A-A	AP	15.01.19
C	RE-DESIGN STEP INSTALLATION	DB	14.11.24
B	D2274 RADIUS BLOCK WAS D5153-1, AN4C12A WAS AN4C10A	AP	14.10.04
A	NEW ISSUE	AP	14.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	MW		
CHECKED	ZF	DRAWING NO.	REV. F
MFG. APPR.	JFS	D119-796-251	SHEET 1 OF 1
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	XTUBE ASSY (AW119 MKII AFT)	NTS
DATE	19.04.05	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	